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## Patent Abstracts of Japan

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APPLICATION NUMBER : 61014682

APPLICANT: ASAHI CHEM IND CO LTD;

INVENTOR: AI HIDEO;

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TITLE : MOLD FOR SYNTHETIC RESIN

HAVING SILICON COMPOUND

COATING

ABSTRACT: PURPOSE: To obtain a molded article whose surface is superior in mirror surface properties by facilitating mold release from a mold of a synthetic resin molded article, by coating a forming surface with a homogeneous, smooth and specific silicon compound

which has been bonded chemically.

CONSTITUTION: A coat formed by bonding silicon compound to be expressed by an expression (I) or (II) chemically is provided on a molding surface. A cast article is released from a mold easily without damaging glass, to the surface of which a mirror surface of the glass is transferred precisely, and a defect such as clouding is not found at all by providing coating in this manner. In the expression,  $R_1$  is a hydrogen atom, or an alkyl group whose number of carbons is 1~3 of a vinyl group,  $R_2$  and  $R_3$  are the hydrogen atom and the alkyl group whose number of carbons is 1~4.

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